

Fig. 1

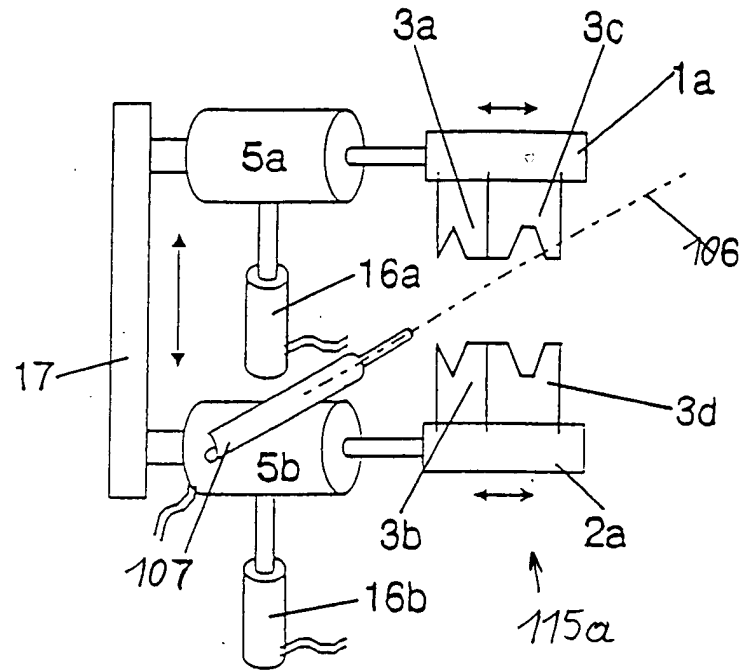


Fig. 2

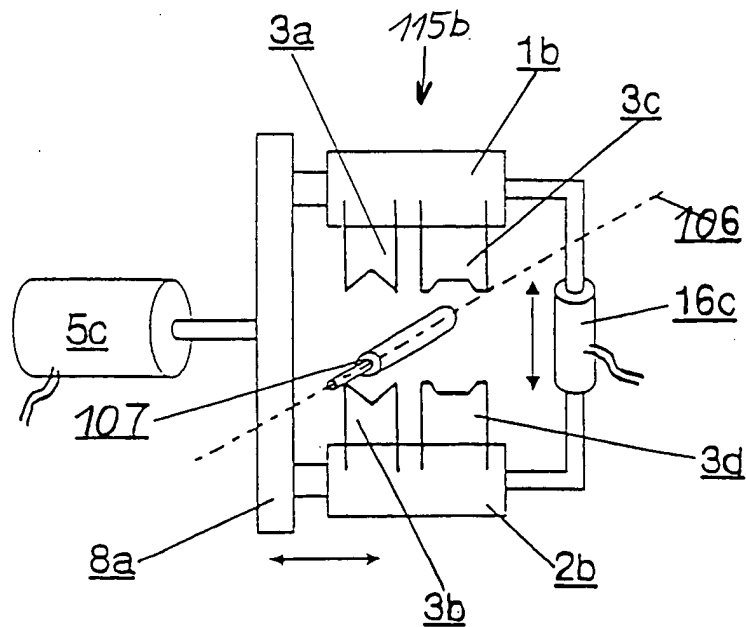
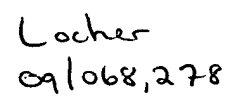


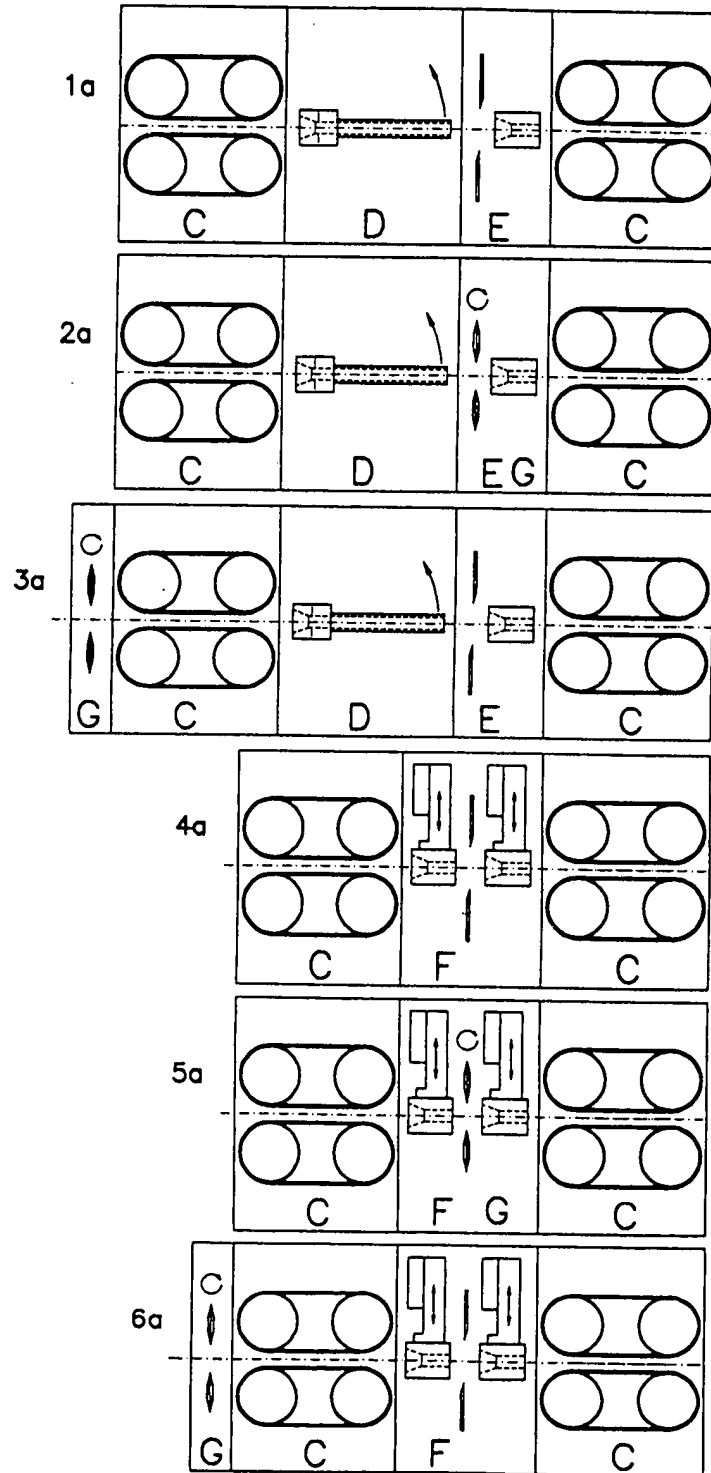
Fig. 3

Module for CS9150

Roller Construction

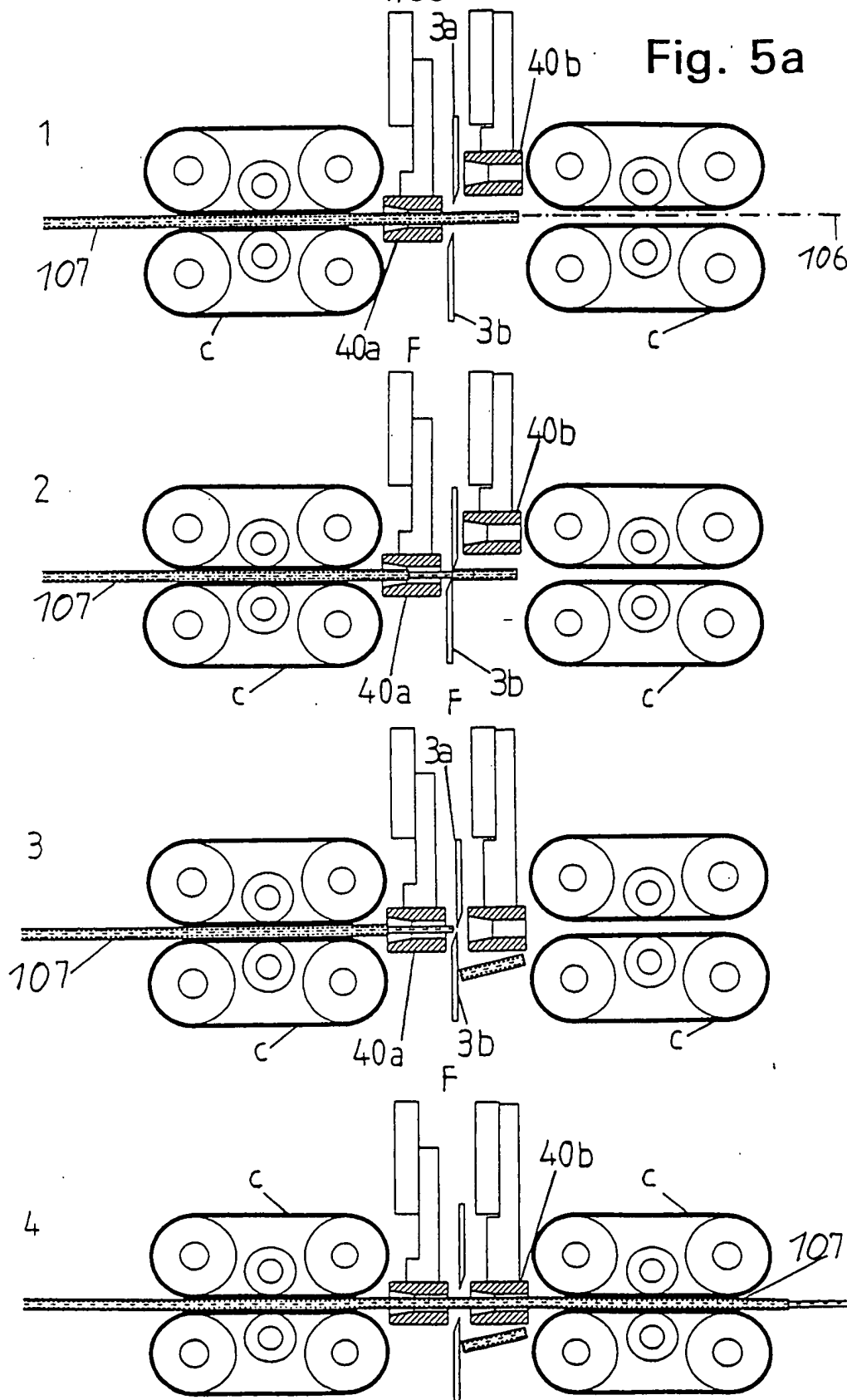


Tape Guide



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Fig. 5a



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Fig. 5b

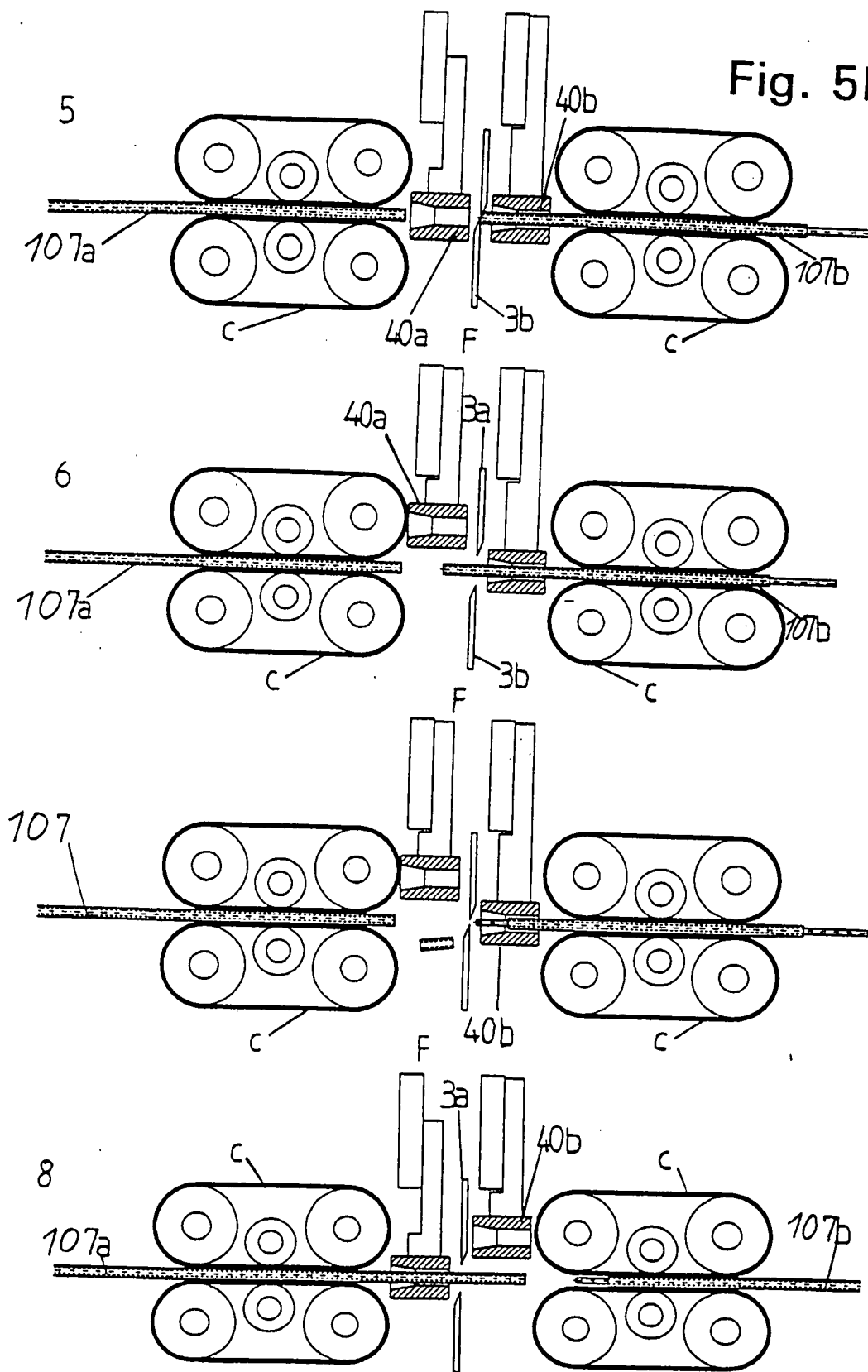
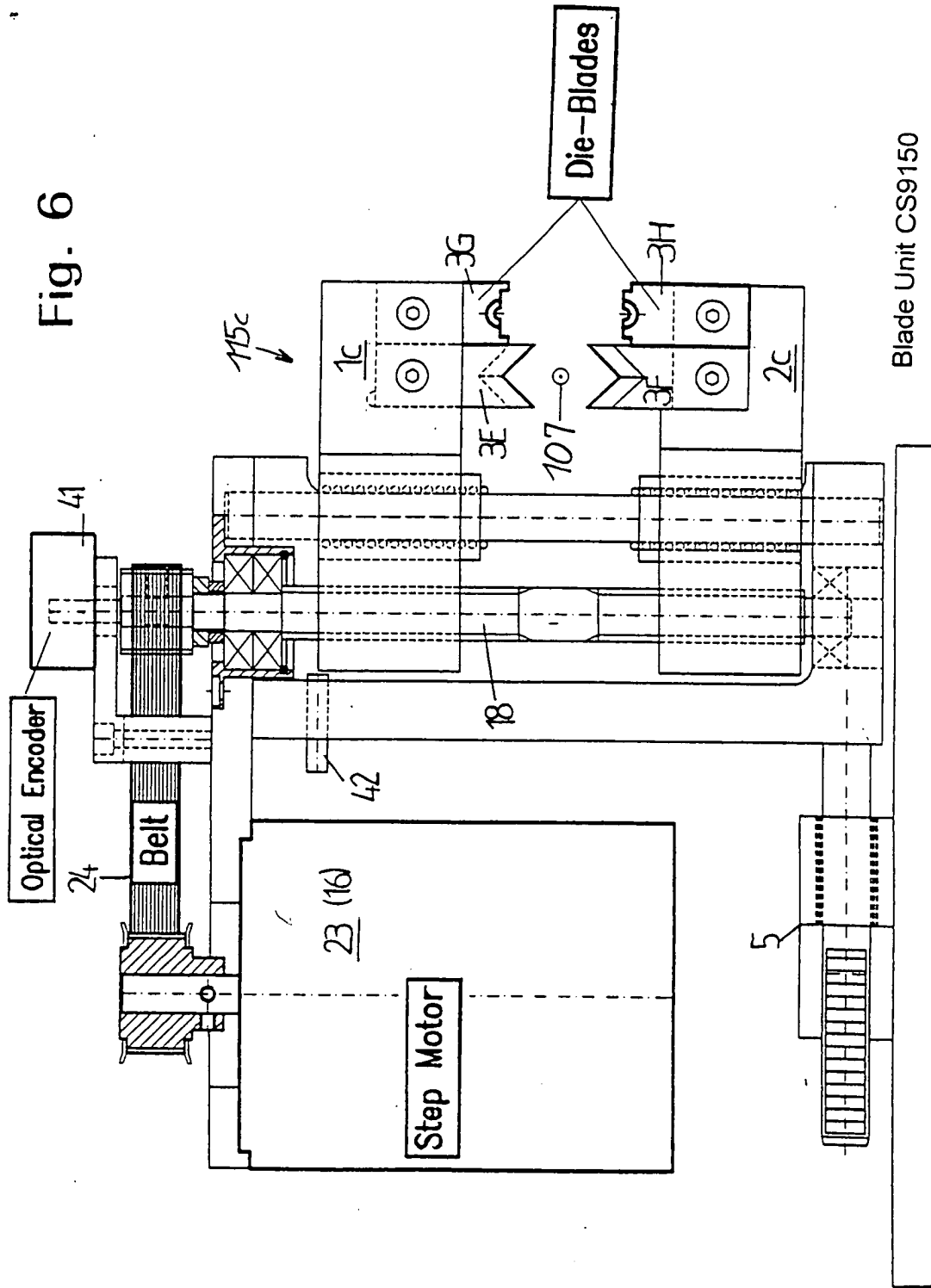


Fig. 6



Blade Unit CS9150

Fig. 7

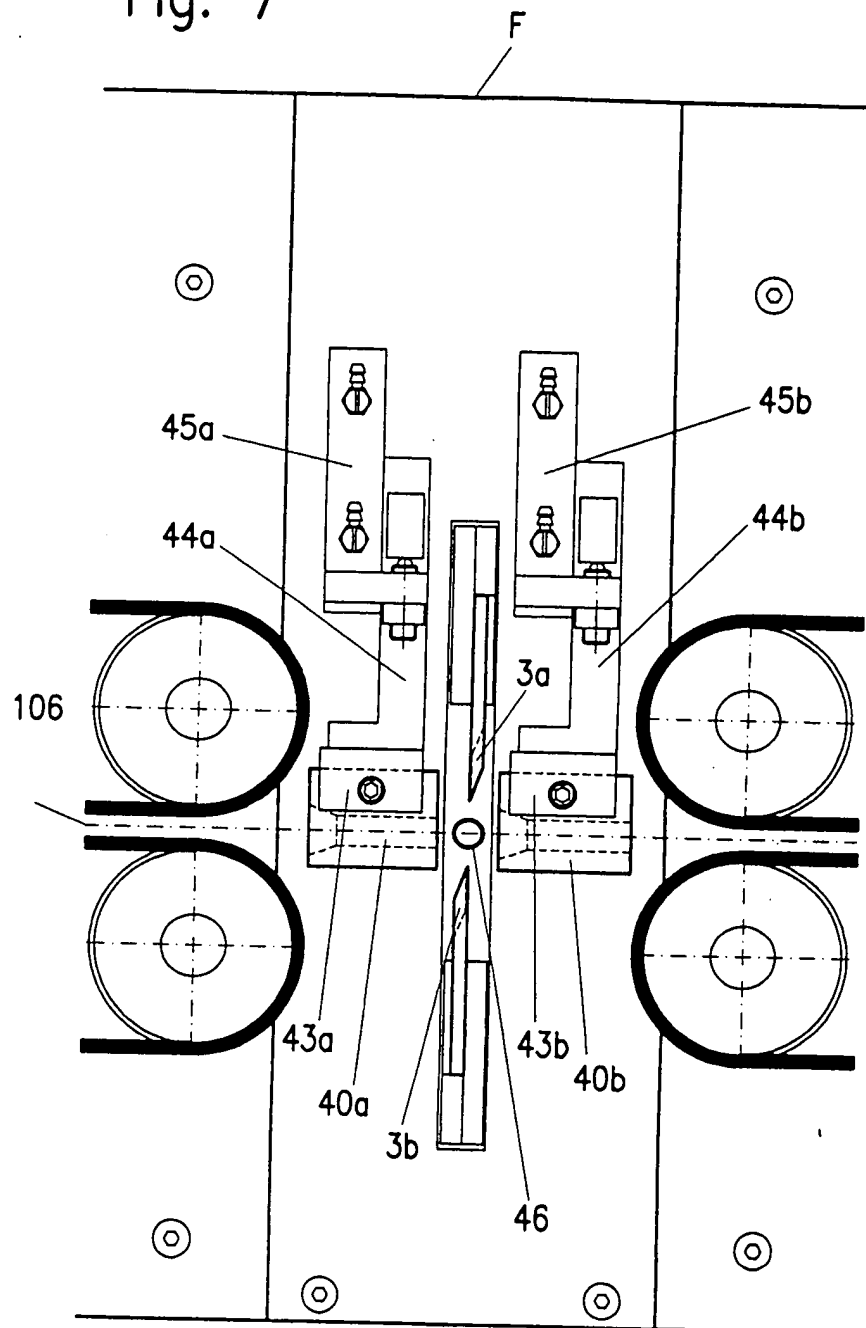


Fig. 8

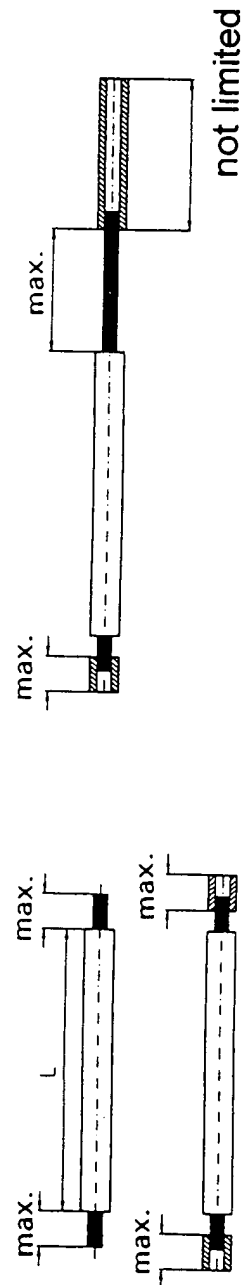
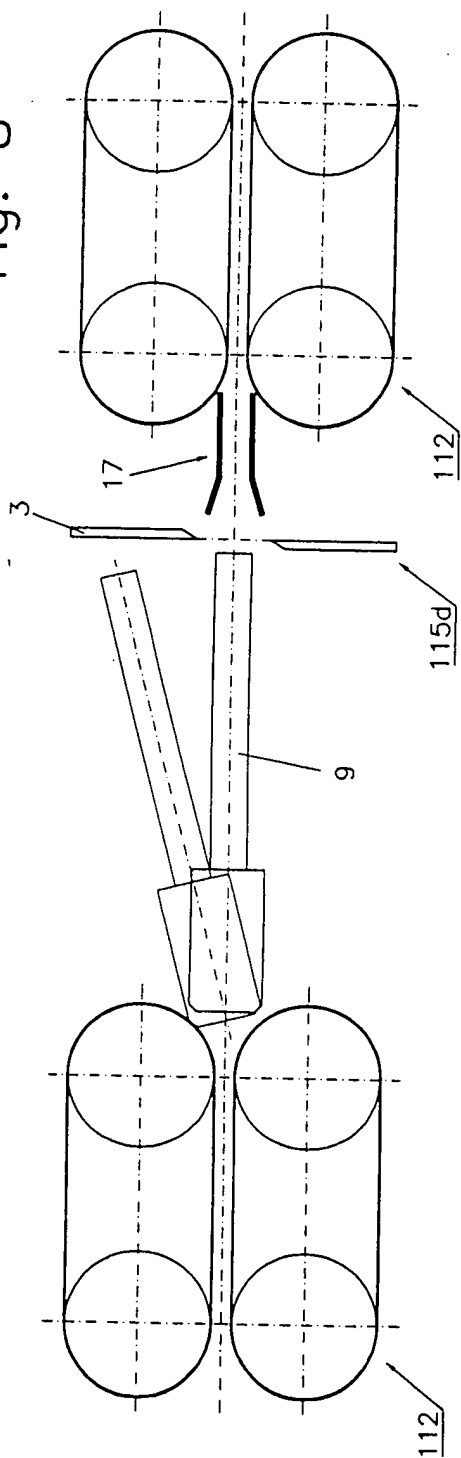
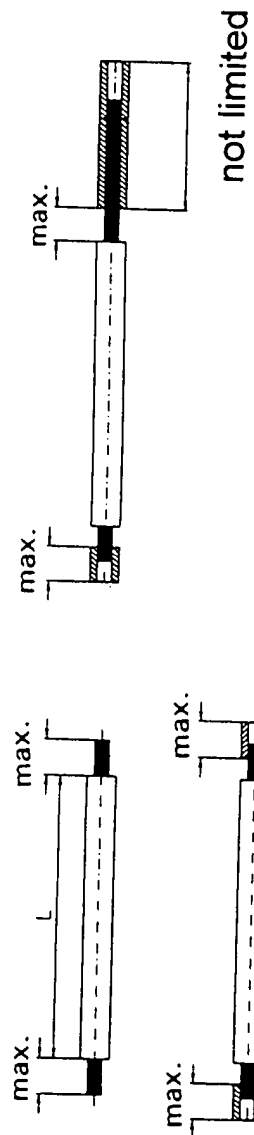
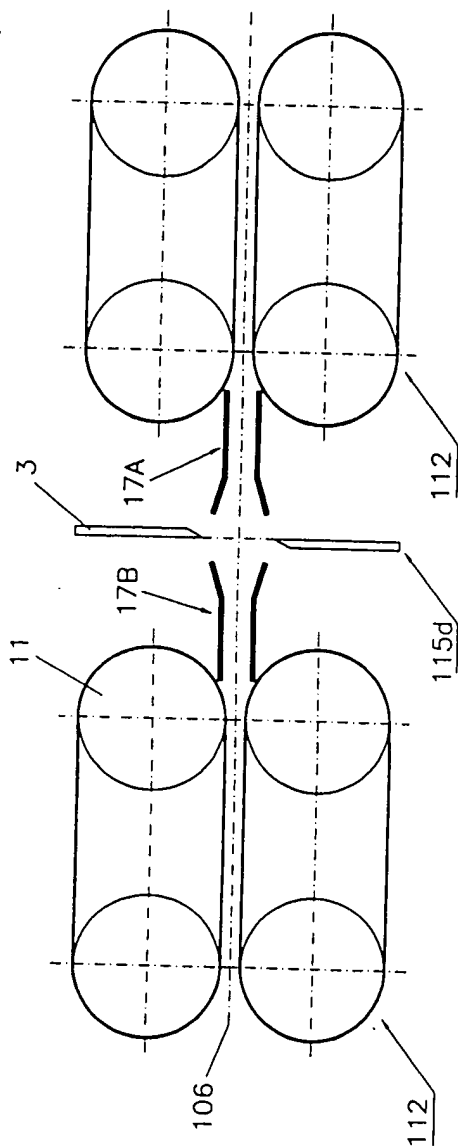


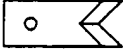
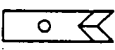


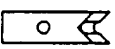
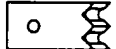

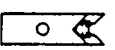
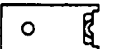
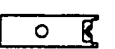
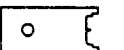
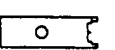
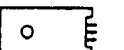
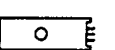
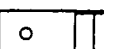
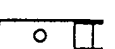
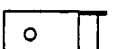

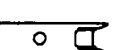
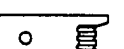
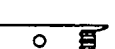

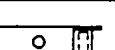
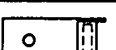
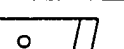
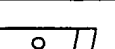


Fig. 9.



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Fig. 10

2 Knife Position single wire processing	3 Knife Position single wire processing	2 Knife Position dual wire processing	
		a) 	V-Knife
		a) 	Radius Blade
			Radius Blade with shoulder
			Shaping Blade
			Slotting Blade
c) 	c) 		Stripping Knife
b1) 	b1) 	b1) 	Surface Knife
			Surface Knife U-Form
b) 	b) 		Surface Knife Contour
			Surface Knife with Shoulder
			Surface Knife Specialized

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Fig. 12

- Cutter module
- Module Y-axis displacement
- Drive module right with drive belt

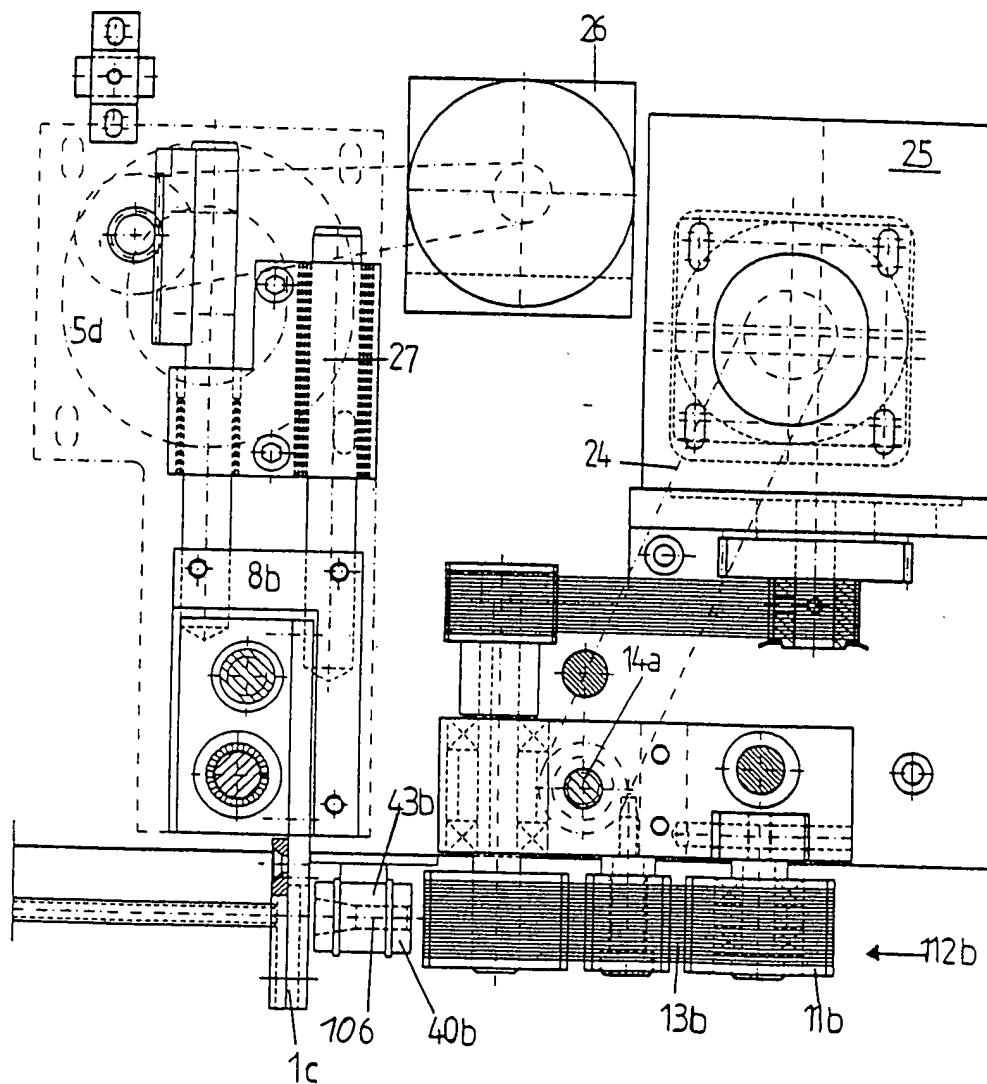


Fig. 13

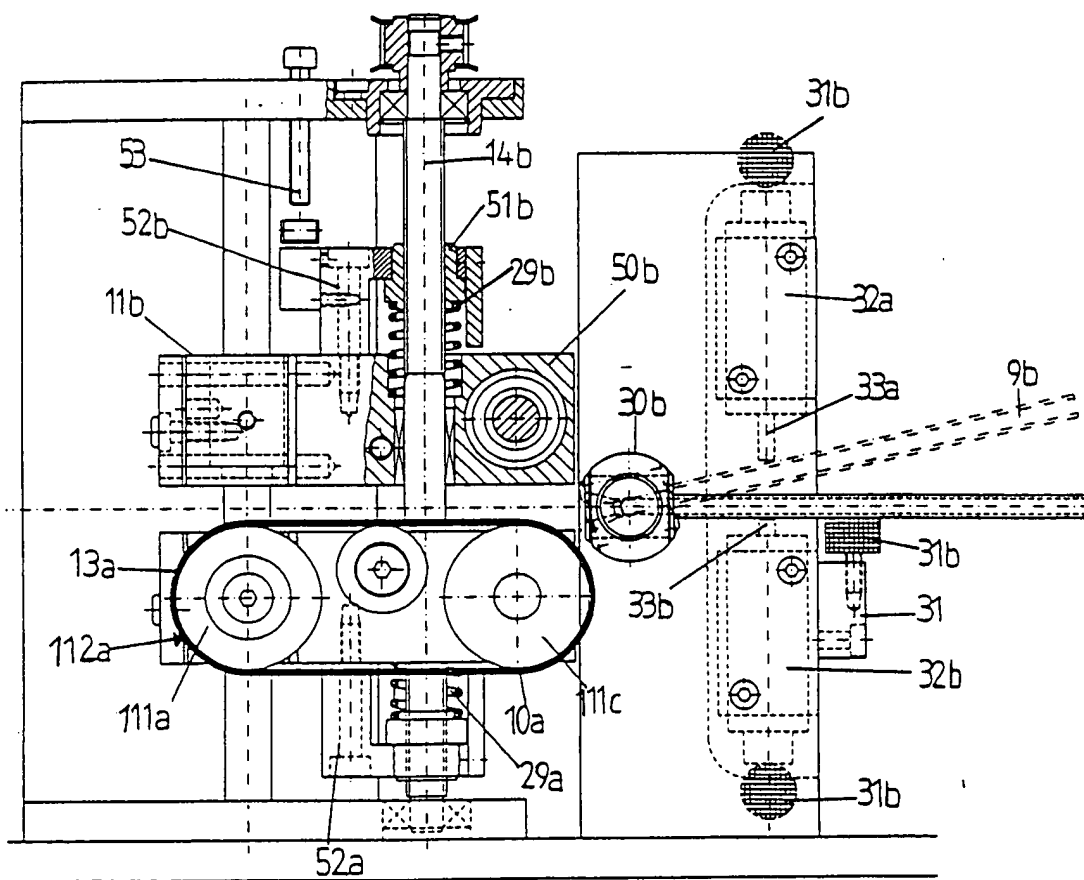


Fig. 14

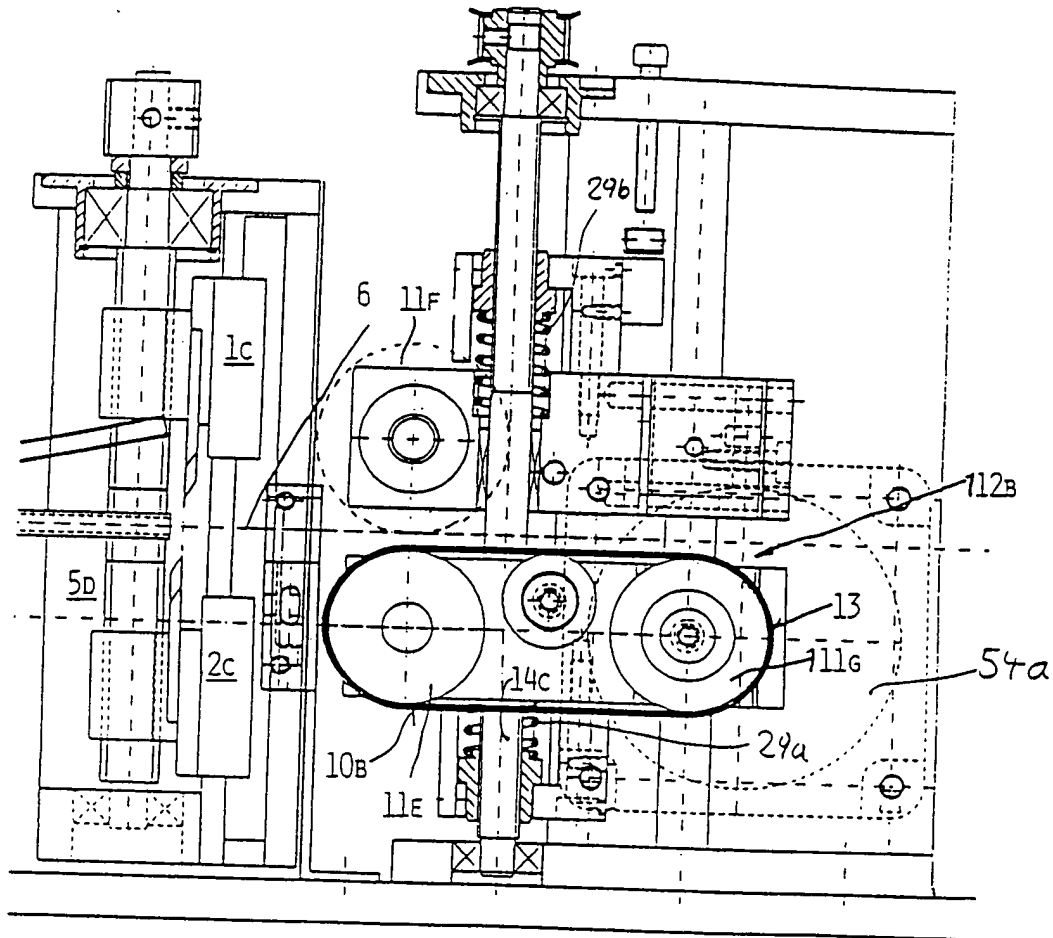
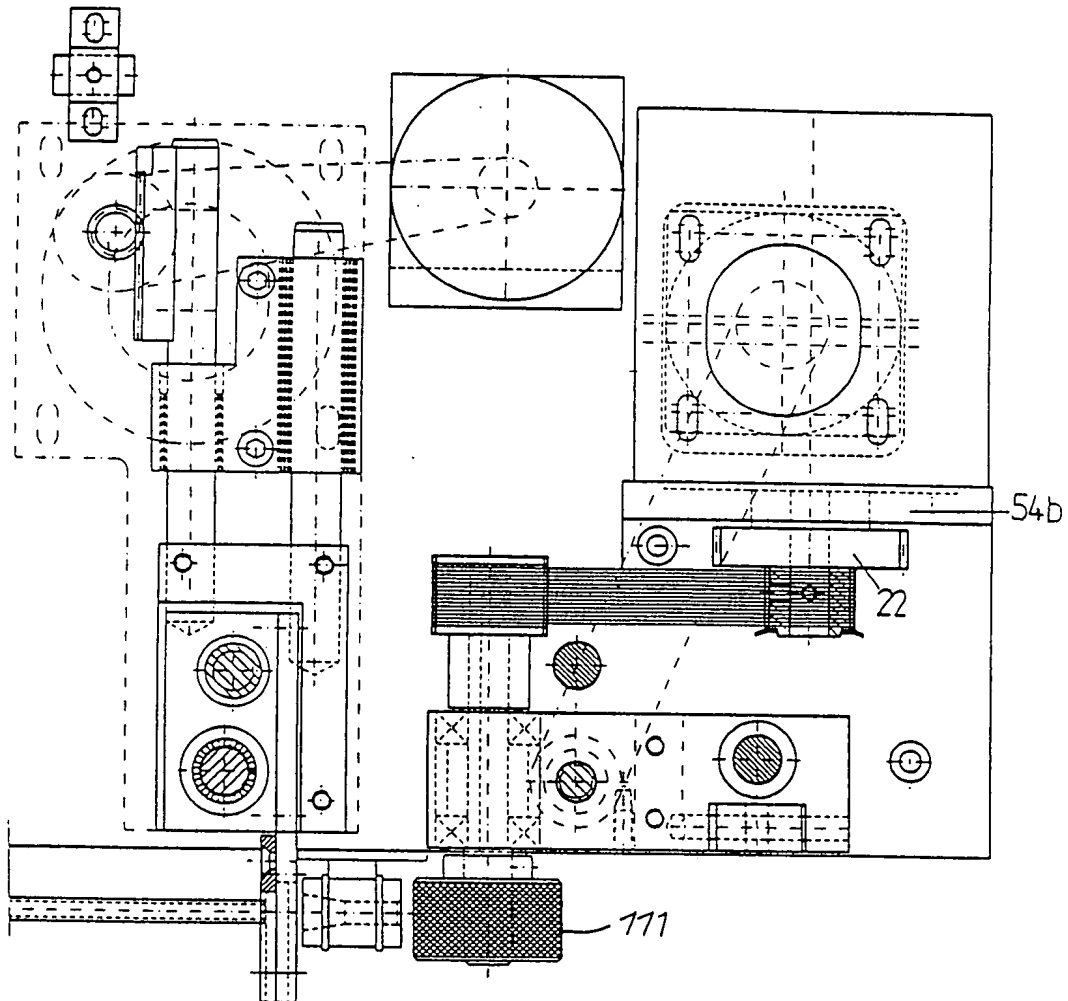
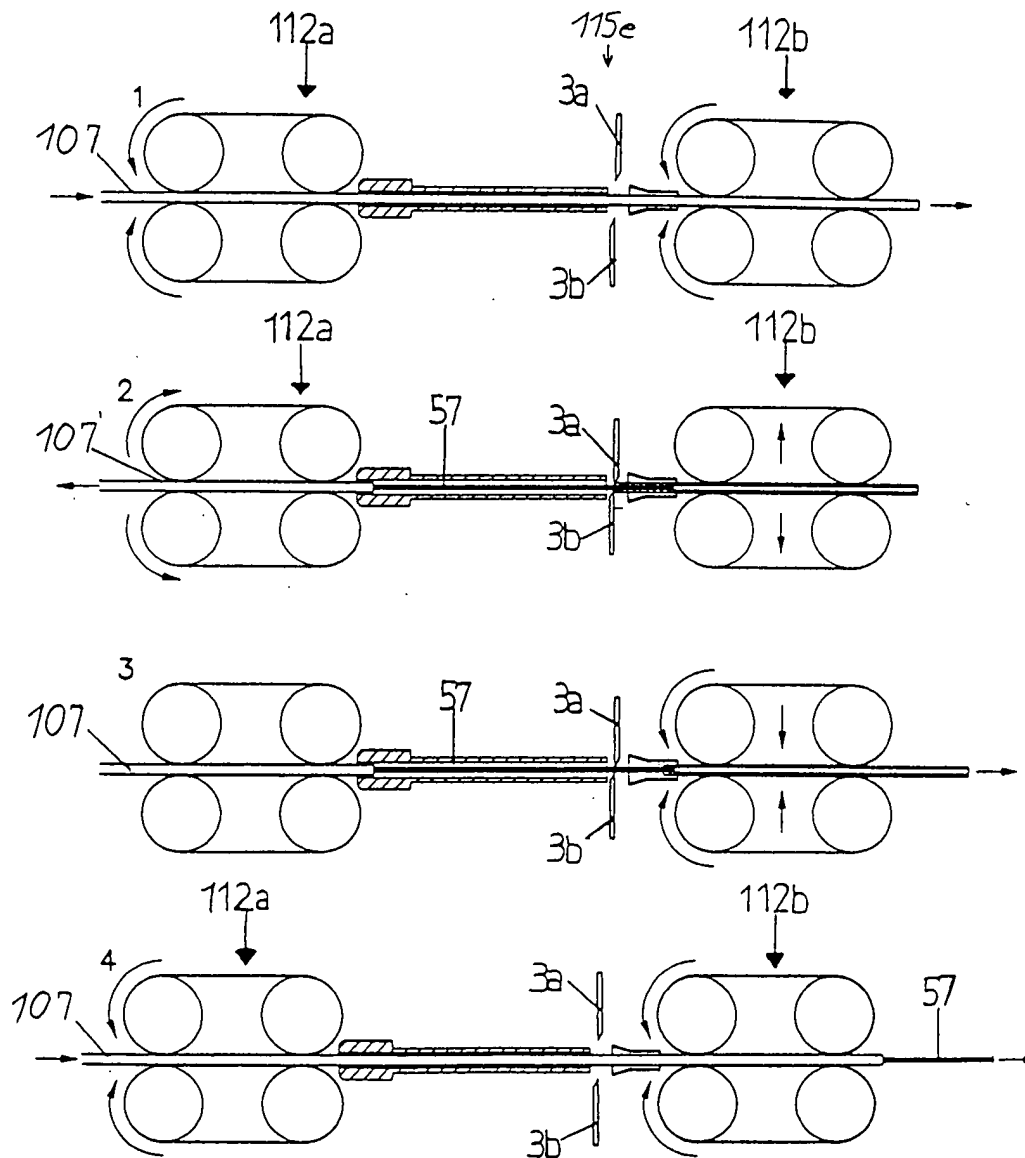


Fig. 15

- Cutter module
- Module Y-axis displacement
- Drive module right with drive rollers



Stripped length at right greater than 50mm

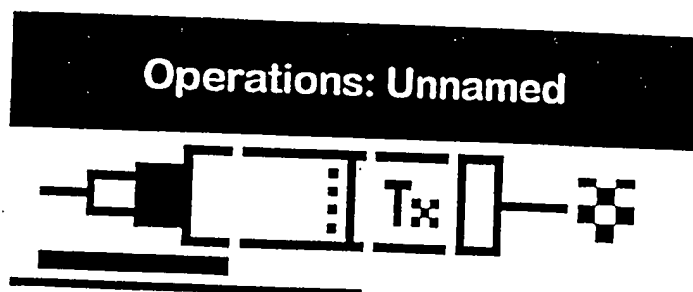




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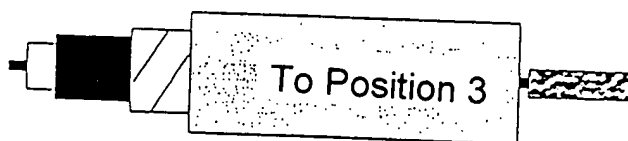
Fig. 17

Operations Screen



- | | |
|----------------|--------------------|
| 1 Terminating | 4 Cutter Discharge |
| 2 Coaxial Slot | 5 Cutter Slot |
| 3 Coaxial Step | 6 Cutter Step |

Exit Sort Edit Paste Cut Exit

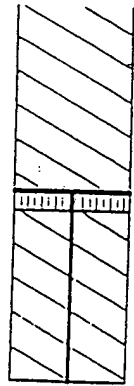


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Fig. 18 1/2

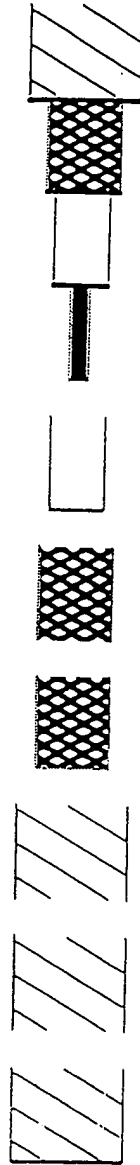


1 Terminating

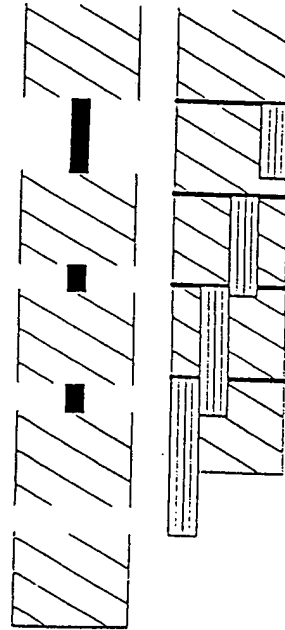


2 Coaxial Slot

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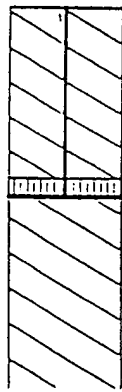


3 Coaxial Step



4 Cutter Discharge

Fig. 18 2/2



5 Cutter Slot

6 Cutter Step

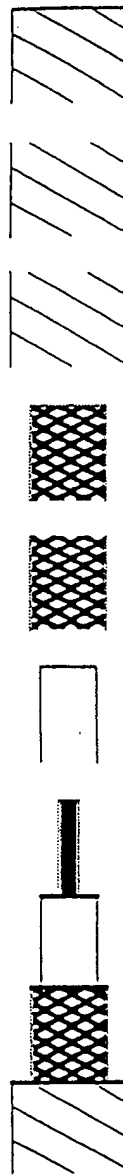


Fig. 20a

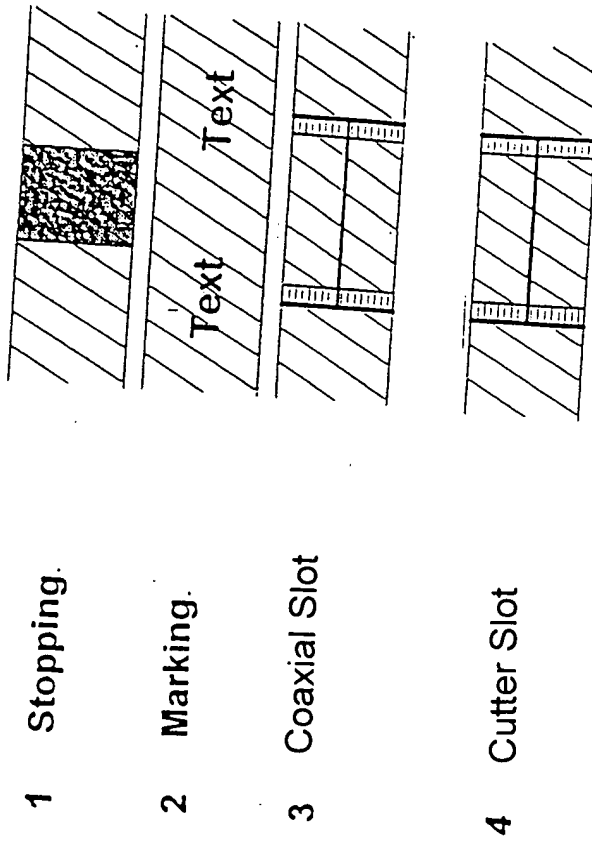
End 1: Terminating
 SPEWIR04.DS4





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Fig. 19

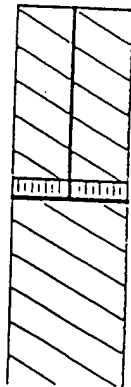


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Fig. 20b

End 2: Coaxial Slot
SPEWIR05.DS4, SPEWIR06.DS4, SPEWIR07.DS4



Recommended Operation

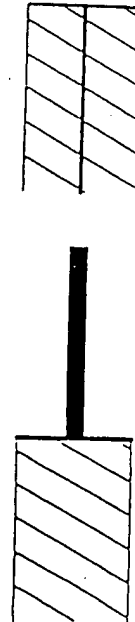
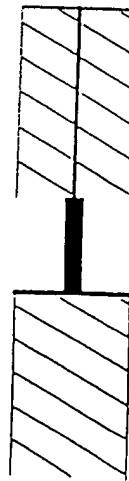
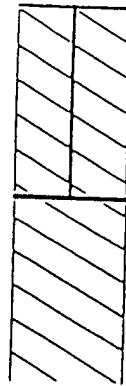
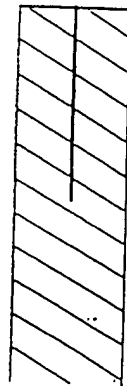
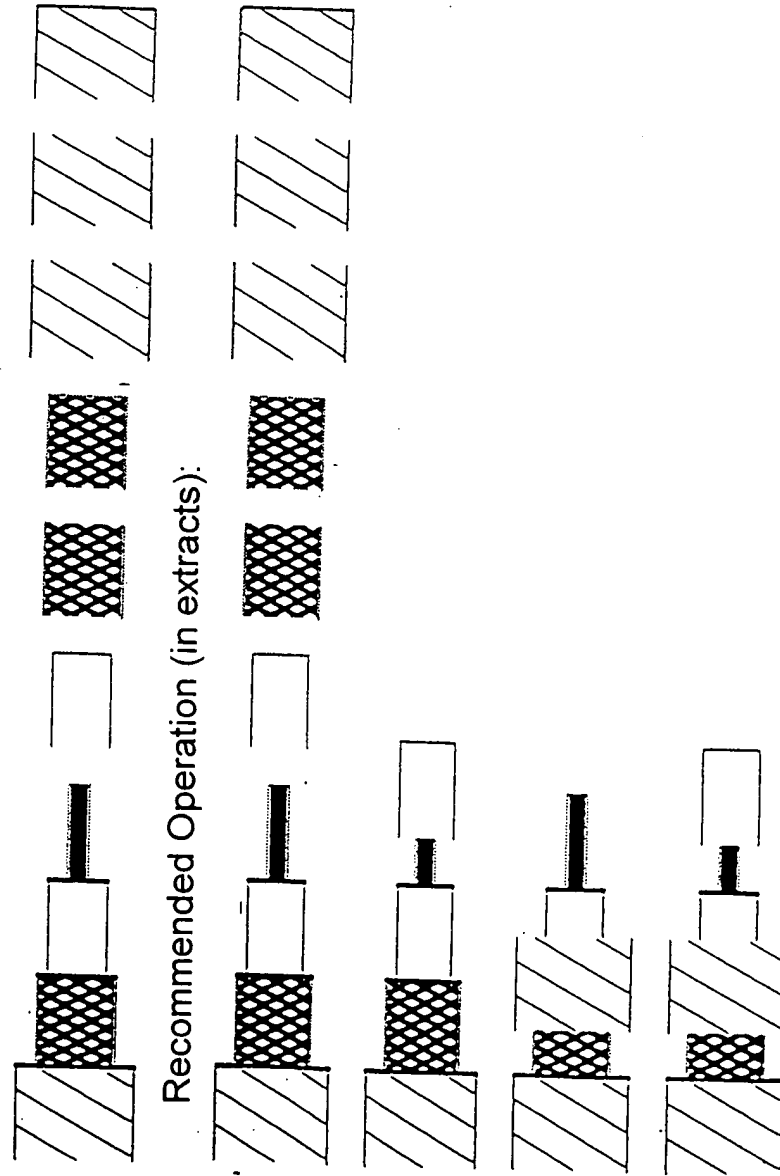


Fig. 20c

End 3: Coaxial Step
 SPEWIR08.DS4, SPEWIR09.DS4

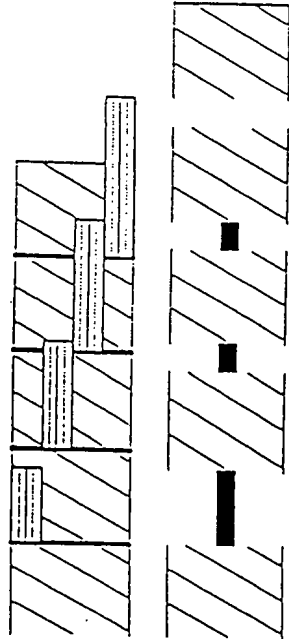




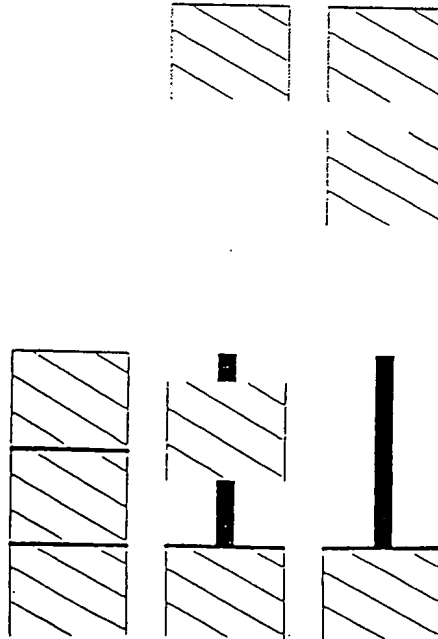
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Fig. 20d

End 4: Cutter Discharge:
SPEWIR12.DS4, SPEWIR13.DS4



Recommended Operation:

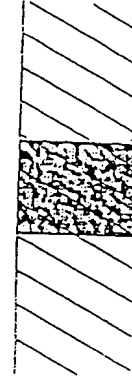


End 5: Cutter Slots:
see under Coaxial Slots

End 6: Cutter Steps:
see under Coaxial Steps

Middle Part 1: Stopping:
SPEWIR14.DS4

Basic Operation:



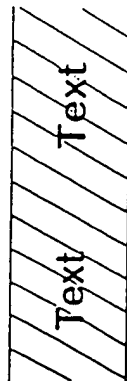
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Fig. 20e 1/2

Middle Part 1: Marking
SPEWIR15.DS4

Basic Operation:



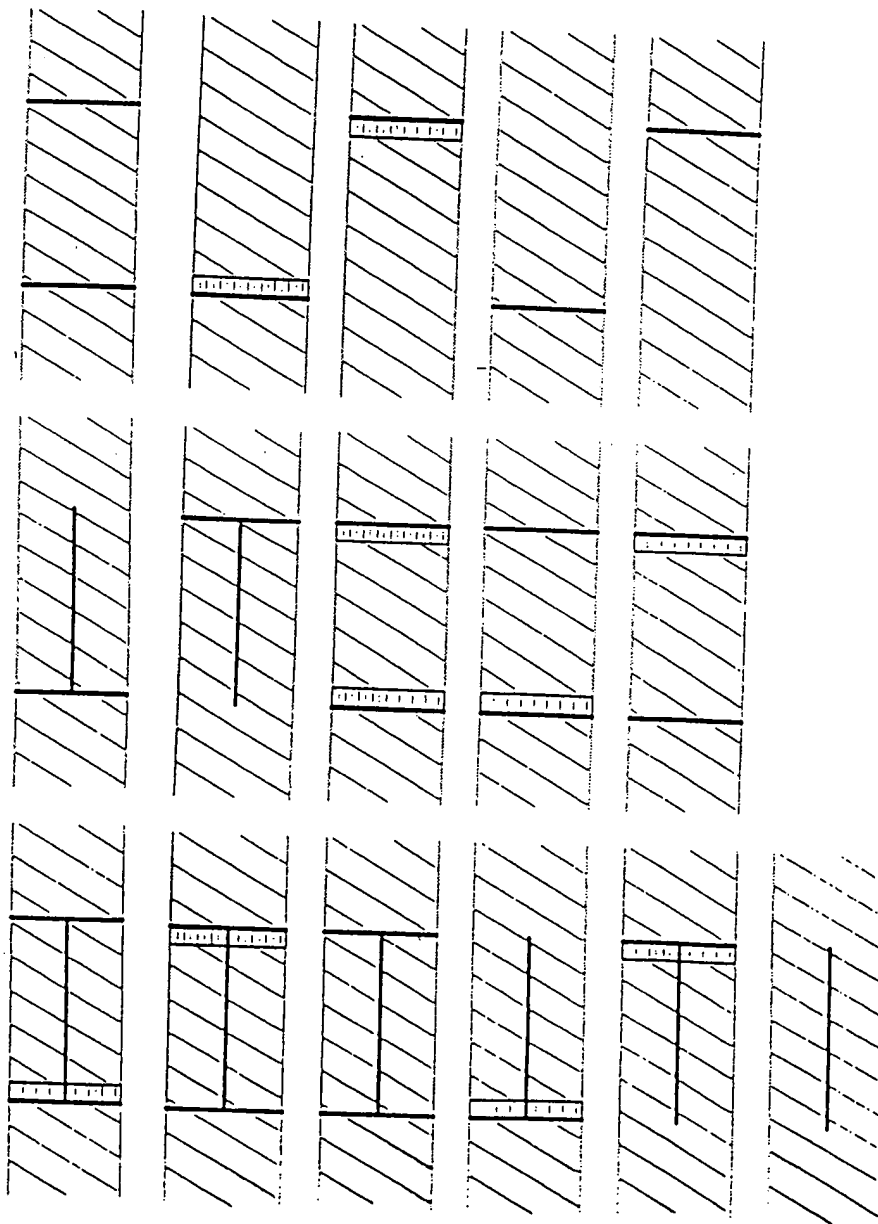
Further Operation:

Middle Part 3: Coaxial Window
SPEWIR10.DS4, SPEWIR11.DS4





Recommended Operation:
Fig. 20e 2/2



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Fig. 22

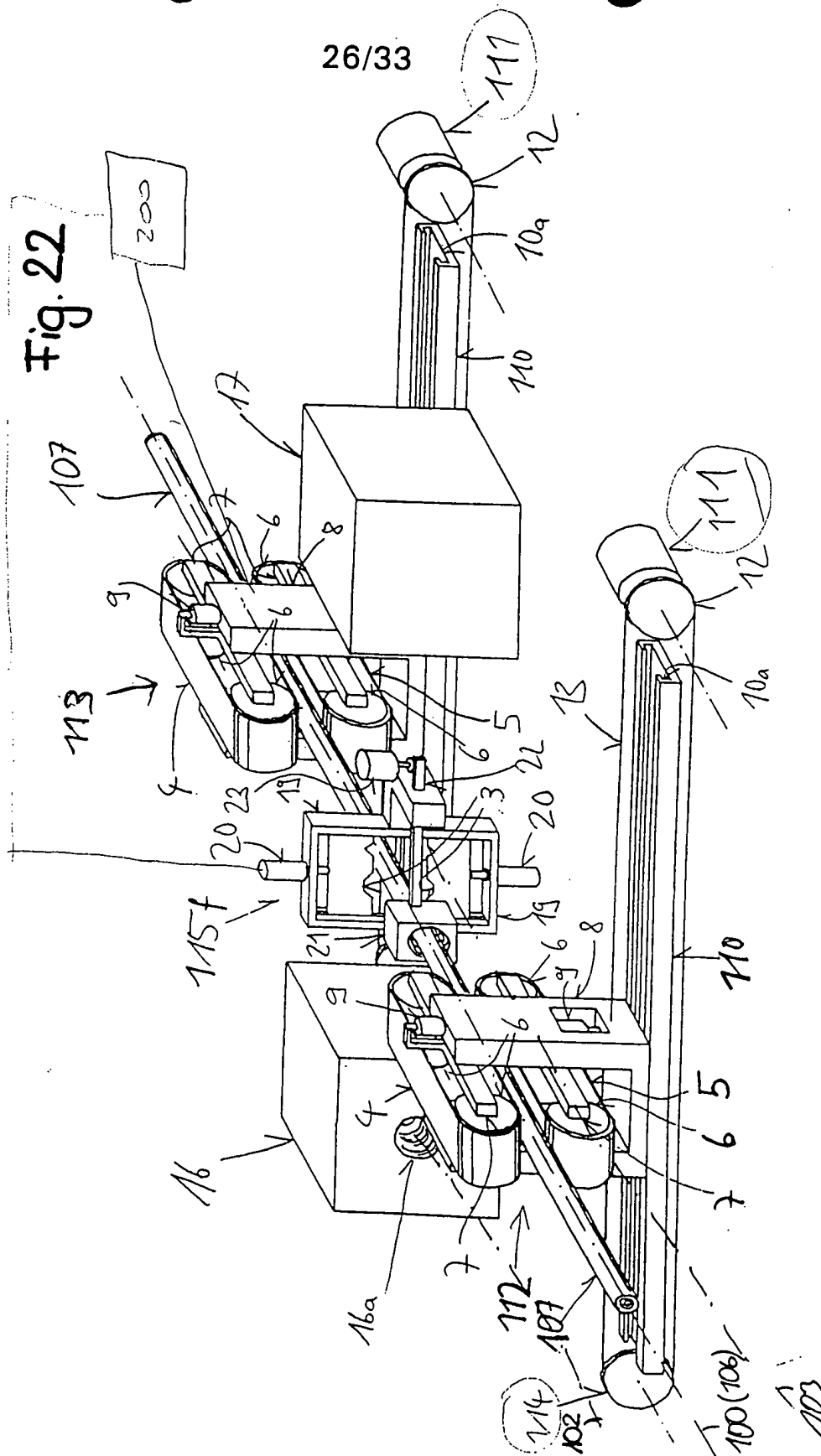


Fig.23

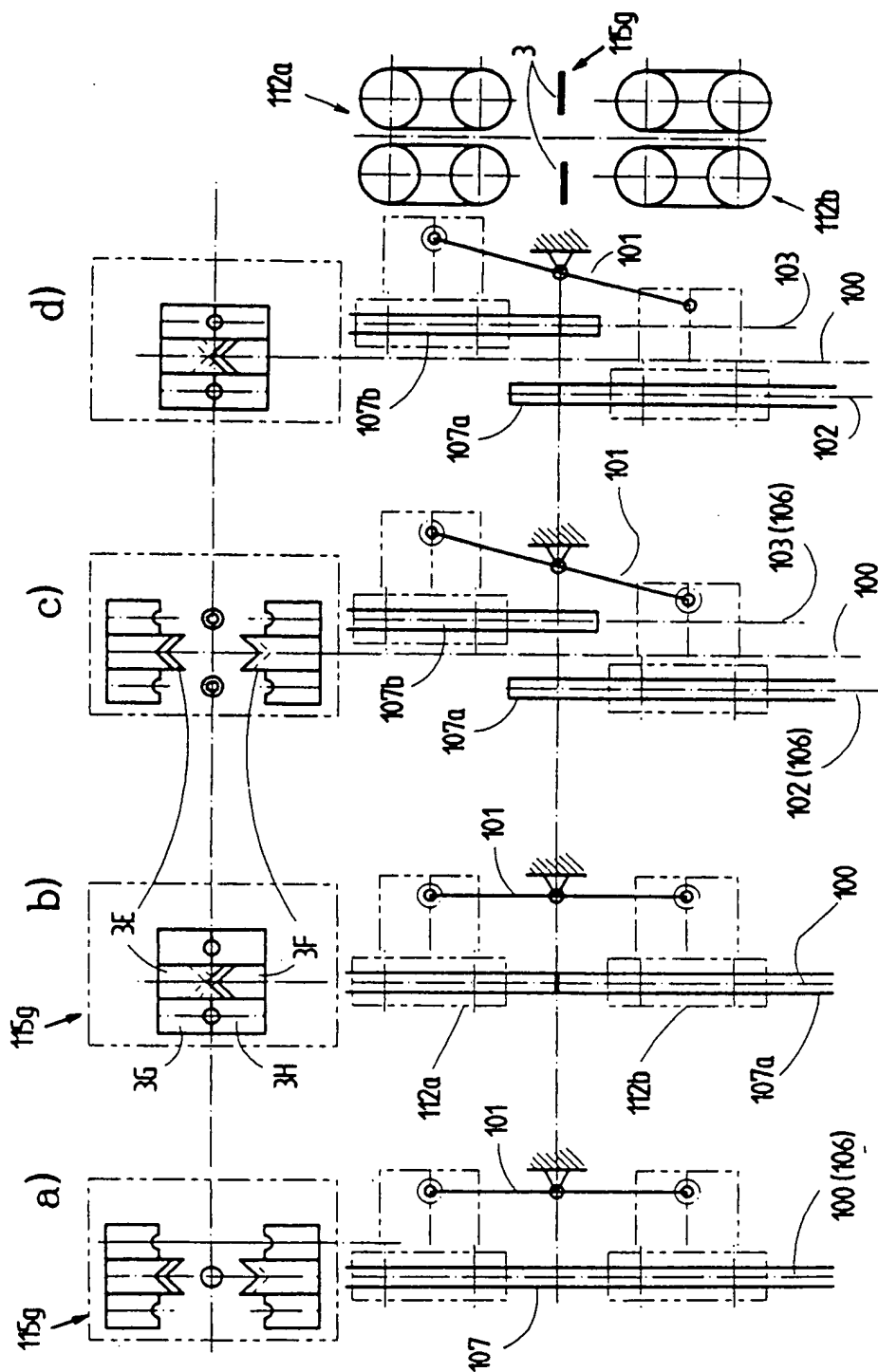


Fig. 24

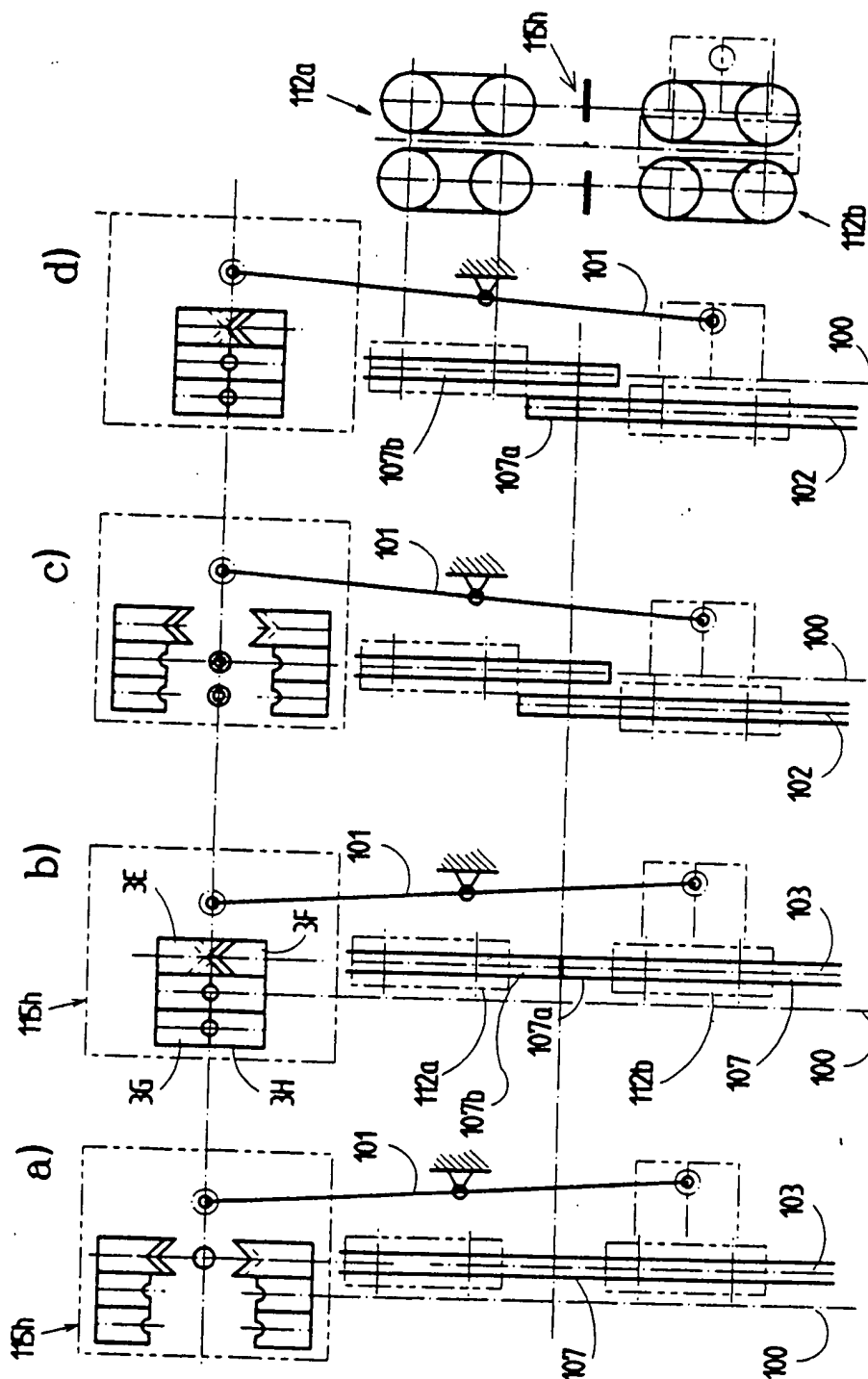


Fig. 26

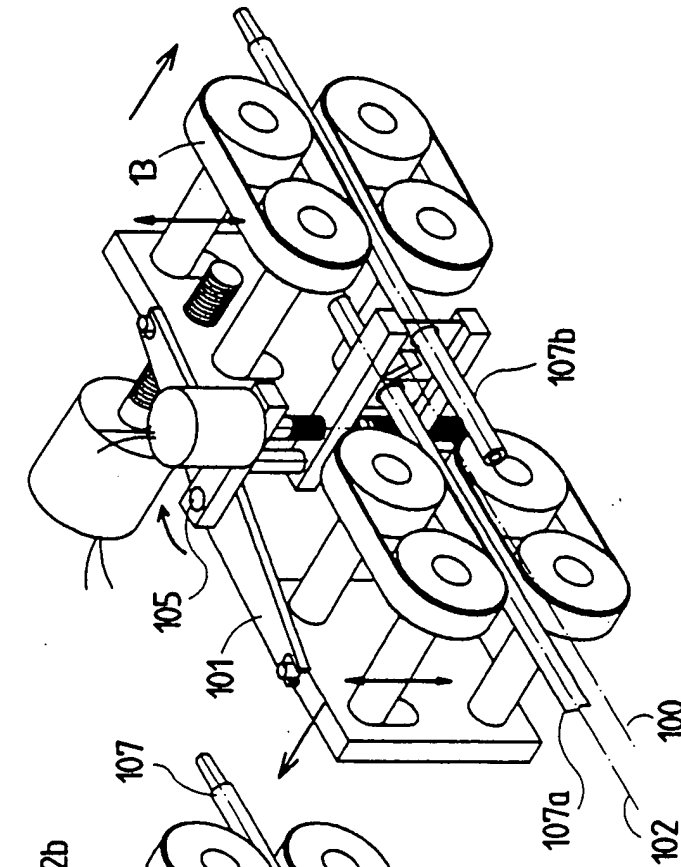
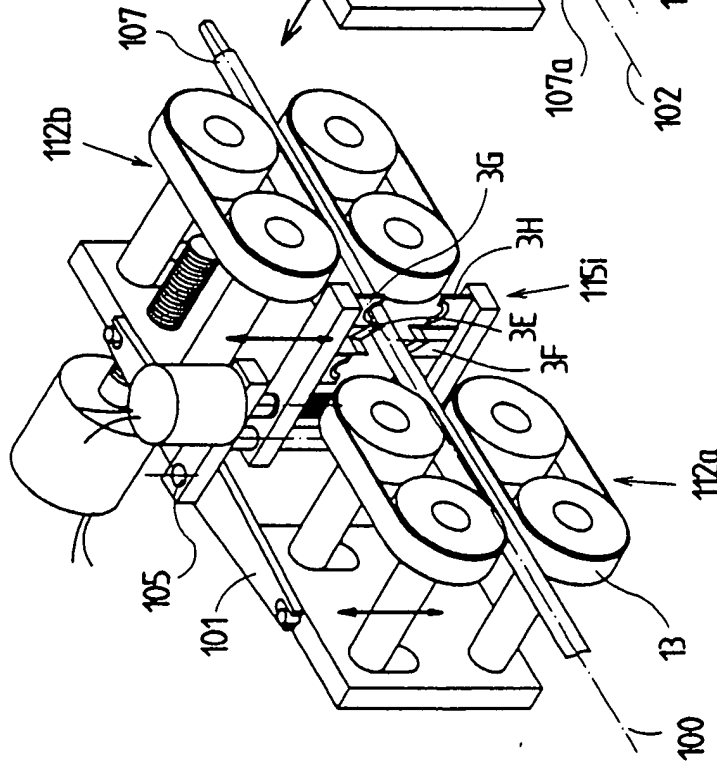
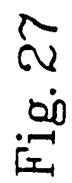
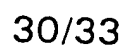


Fig. 25





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Fig. 28

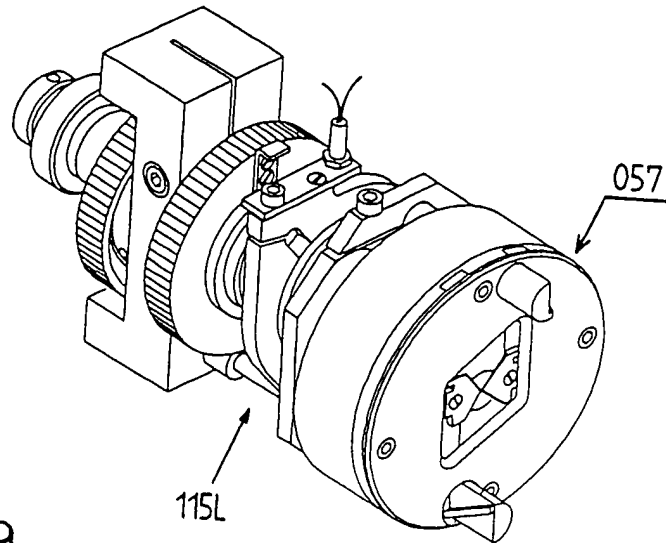
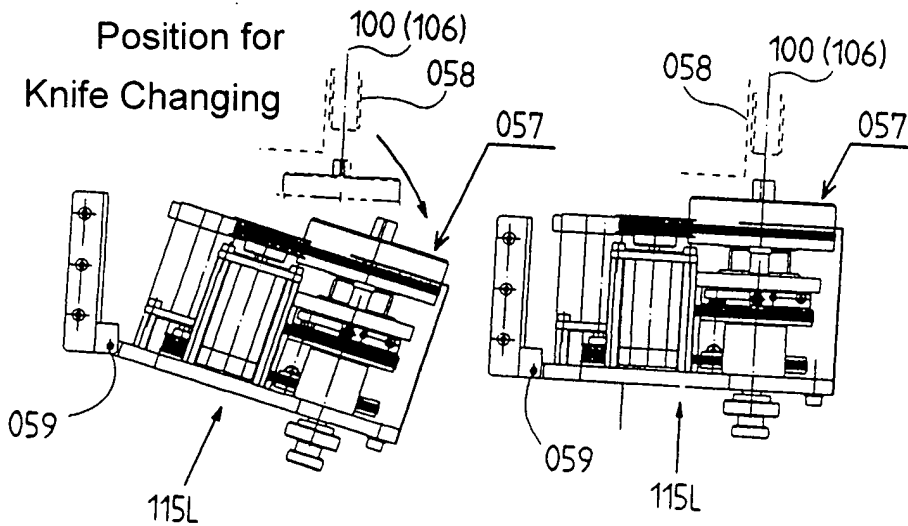


Fig. 29

Position for
Knife Changing



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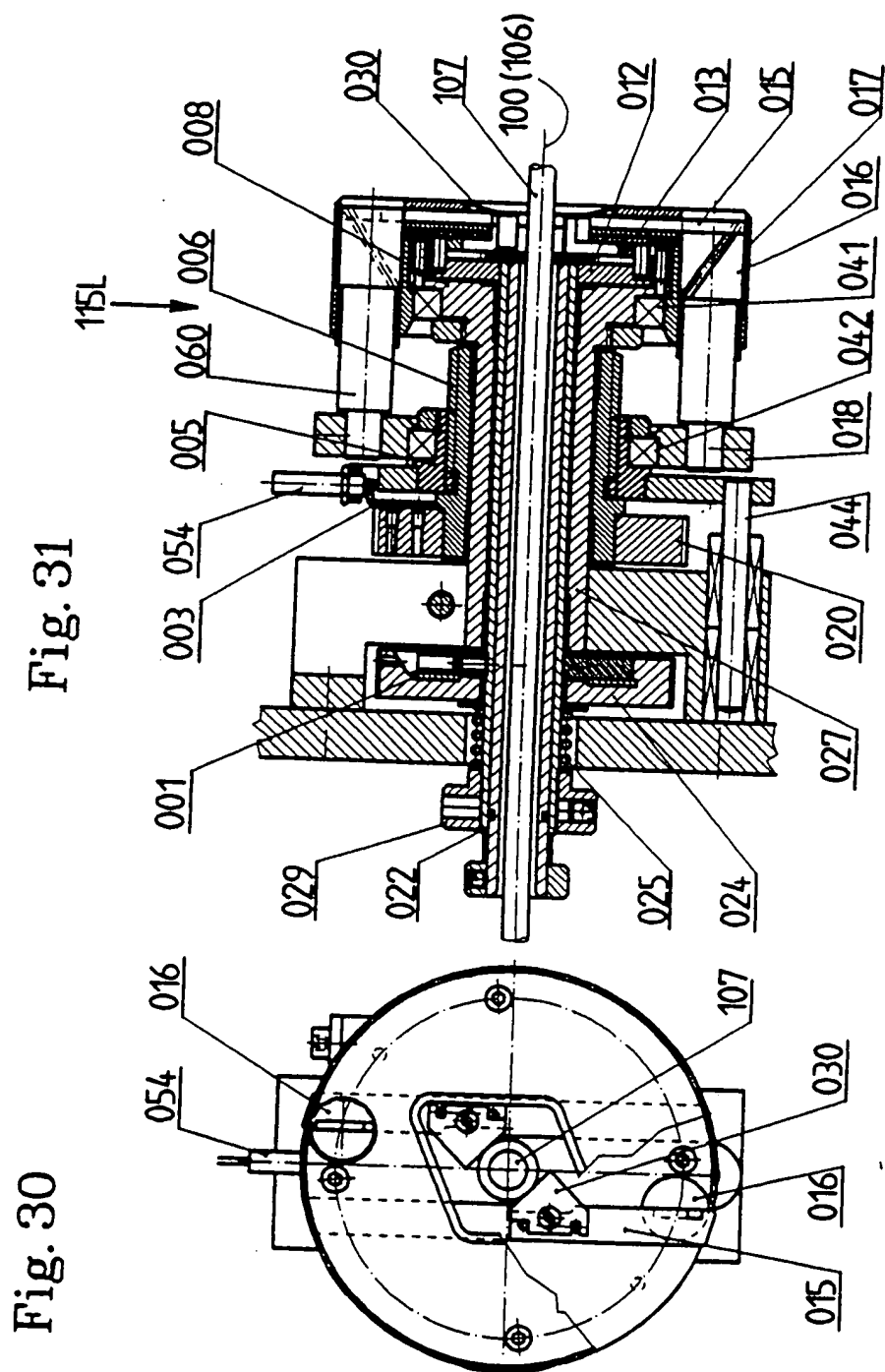


Fig. 21

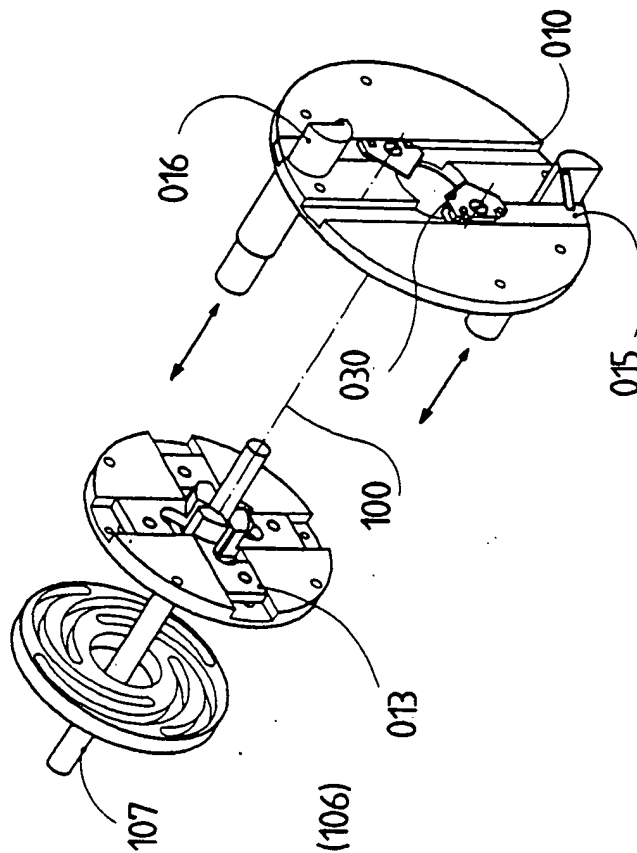


Fig. 32

